Work Order ID 74843 *74843* Page 1 Tuesday, October 11, 2011 12:45:11 PM Item ID: D3183-045 Accept *N900040100* Setup Start **Revision ID:** Item Name: Bearing Assembly Start Qty: 6/00 **Start Date:** Cust Item ID: **Required Date:** 10/11/2011 **Customer:** Reference: Run Date: ||- |0-|| Process Plan: Approvals: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Reject Accept Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Number Qty Stamp Draw Nbr **Revision Nbr** D3183 Rev C1 130 0.00 Small Fab *130* Small Fab 0.00 Memo Small Fab Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183. 140 QC5- Inspect part completeness to step on W/O *140* Memo Quality Control Identify as per dwg & Stock Location: 236 150 0.00 ulcoln SPB *150* Packaging 0.00 Memo

Packaging

Dart Ae	rospace	Ltd			. 2150					•
W/O:			W	ORK ORDER CHANGE	ES					
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		Description of NC		Corrective Action Section			Verifica	tion	Approval	Approval
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W/O:			WORK ORDER	CHANGES				
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Tuesday, October 11, 2011 12:45:11 PM

Work Order ID:

74843

Parent Item:

D3183-045

Parent Item Name:

Bearing Assembly

Start Date: 10/11/2011

Required Date: 10/11/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-9		Manufactured	No				Each	10.0000		9	/2		
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D3183-5		Manufactured	No			110	Each	45.0000	1	6			
Bearing									C. 10004Ata	****	-0/	_/_	<i></i>
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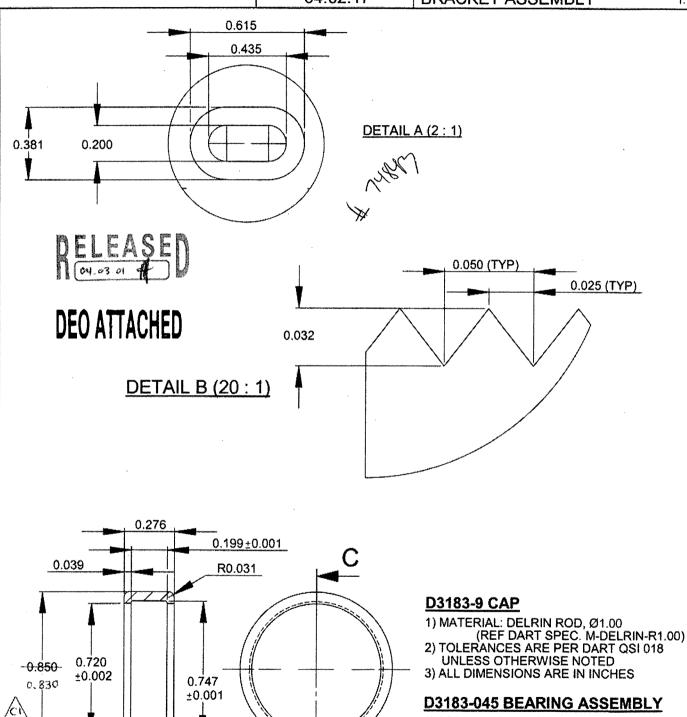
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	DESIGN	DRAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, O	
1	CHECKED	APPROVED	DRAWING NO.	REV. C
l			D3183	SHEET 4 OF 4
ı	DATE		TITLE	SCALE
۱	04.	02.17	BRACKET ASSEMBLY	1:1



1) ASSEMBLE D3183-5 BEARING AND

D3183-9 CAP

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R0.010

SECTION C-C SCALE 2:1

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANGE	S	100 A.			
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	k Secti		Chief Eng	QC Inspector
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D3183	BRACK	KET ASSEMBLY	1		ING ORDER	D3183-C1-1	SHEET 1 OF 1	NTS
DRAWN	P	CHECKED	基	MFG. APPR.	Y	APPROVED APPROVED	DE APPR.	
DATE	10.05.14	DATE	10.06.30	DATE (8.0	S6.30	DATE 10/06/30	DATE 10/06/30	

D3183-5 BEARING

ADD POSSIBLE SUPPLIER: KML P/N 6800-ZZ

BASIC LOAD RATING REQUIREMENT:

Cr = 1720 N (386 lb) MIN [DYNAMIC]

Cor = 840 N (188 lb) MIN [STATIC]

REF PAR 10-012

RELEASED 2010 -07-22

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Dart Ae	rospace	Ltd		•				
W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	DATE	STEP	Section A				Section C		
				Initial Chief Eng	Action Description Chief Eng	Sign & Date		Approval Chief Eng	QC Inspector
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